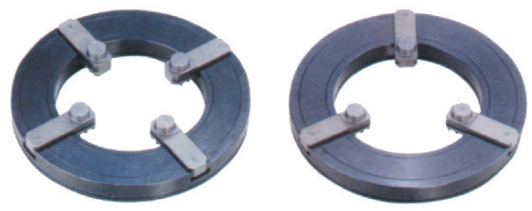


軟爪微調修爪器

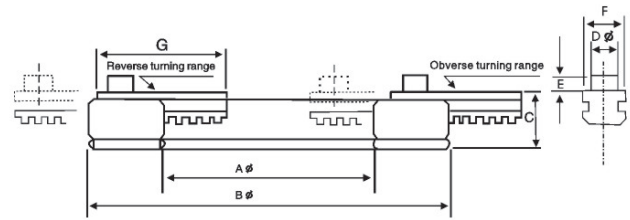
ADJUSTABLE JAWS BORING RING

FEATURE
To Suit for CNC lathe
This type jaw boring fixture with a continuous fine adjusting ring can provide accurate position, to reduce the abrasion of soft jaws. Soft jaws can be made to requirements size by this fixture easily. Only several simple process, soft jaws can be bored precisely. With anticlockwise lock, the machining field can be easily expended.

- ◎ 傳統成型圈需要套圈中心杆等配件，本產品則不需要，節省費用
- ◎ 本成型圈採用連續微調方式，易操作，對軟爪的磨損降到最低
- ◎ 祇需要反轉鎖定位置，就能擴大軟爪的夾持範圍
- ◎ 本成型圈可適用於手動夾頭與液壓夾頭



反轉位置：reverse turning range
正轉位置：obverse turning range



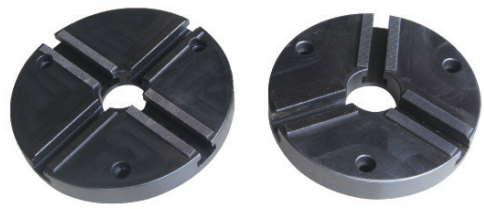
規格表 / SPECIFICATIONS 單位/UNIT: mm

規格/型號 Spec/Model	A	B	C	D	E	F	G	爪行程(直徑) Jaw Stroke (Dia)	最大夾持力 Max Gripping (Kgf)	最大轉速 Max RPM	重量 Weight (Kg)	適用卡盤 Matching Chuck
TL-100(TLF-100)	100	170	26	13	7	19	61	7.4	1500	800	2.7	5"/6"/8"
TL-125(TLF-125)	125	200	26	16.3	8	19	61	7.4	1500	700	3.5	6"/8"/10"
TL-160(TLF-160)	160	248	31	18.3	8	24	80	8.5	1750	600	5.6	8"/10"/12"

注：TL 為三爪形式/3 jaw model, TLF 為四形式/4 jaw model

油壓生爪成型器

FORMING PLATE FOR SOFT JAWS



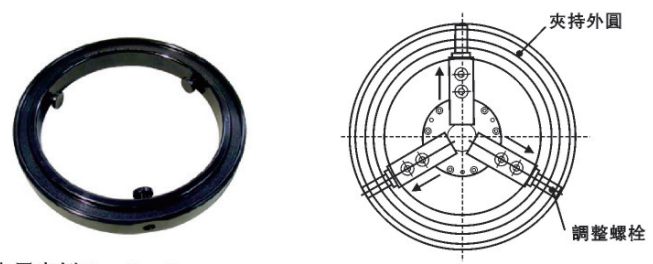
規格 Model	調整外徑 Range	規格 Model	調整外徑 Range
JBP-5-4	5"四爪成型盤/5"3-Jaw boring plate	JBP-5-3	5"三爪成型盤/5"3-Jaw boring plate
JBP-6-4	6"四爪成型盤/6"4-Jaw boring plate	JBP-6-3	6"三爪成型盤/6"3-Jaw boring plate
JBP-8-4	8"四爪成型盤/8"4-Jaw boring plate	JBP-8-3	8"三爪成型盤/8"3-Jaw boring plate
JBP-10-4	10"四爪成型盤/10"4-Jaw boring plate	JBP-10-3	10"三爪成型盤/10"3-Jaw boring plate

- ◎ 本產品適用於模具放電成型車、銑成型用。
- ◎ It is applicable to make the mould by EDM processing or machining and milling processing.

外徑修爪器

JAW BORING RING FOR OUTSIDE DIAMETER

◎ 夾持卡爪外部，修卡爪外圓，使卡爪能够外撐工件進行加工。
This Jaw boring ring is for machining the exteranl circle of the jaws, in order to expand the workpiece precisely



規格表 / SPECIFICATION

規格 Model	調整外徑 Range	適用卡盤 For Chuck
OR-6	Φ 140-Φ 170	6"
OR-8	Φ 170-Φ 215	8"
OR-10	Φ 215-Φ 270	10"

應用案例 Applications



注：OR-12與OR-15及其他規格的外徑成型圈可非標訂制
For OR-12 or OR-15 and other spec is available for customized order.